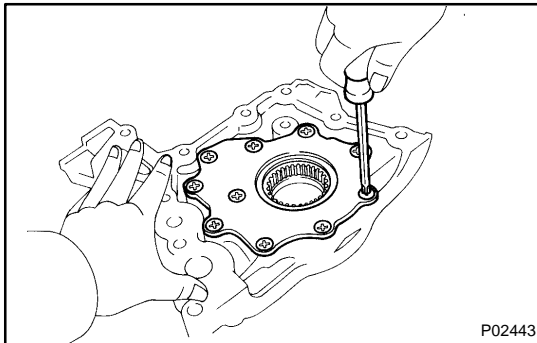


REASSEMBLY

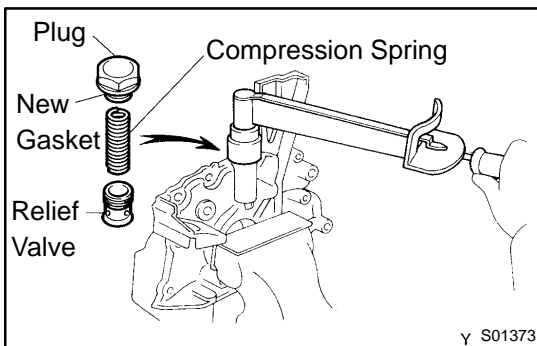
1. INSTALL DRIVE AND DRIVEN ROTORS

- (a) Place the drive and driven rotors into oil pump body with the mark facing upward.



- (b) Install the pump body cover with the 10 screws.

Torque: 10 N·m (105 kgf-cm, 8 ft-lbf)



2. INSTALL RELIEF VALVE

- (a) Carefully mount the pump body in a soft jaw vise.

NOTICE:

Be careful not to damage the pump body.

- (b) Insert the relief valve and compression spring into the oil pump body hole.
- (c) Install the plug with a new gasket.

Torque: 49 N·m (500 kgf-cm, 36 ft-lbf)